



Available Helix Thickness: $\frac{3}{8}$ " or $\frac{1}{2}$ "

All holes are $\frac{15}{16}$ " Diameter



2 7/8" (0.217" w.t.)

Notes:

Shaft: Pipe meets or exceeds the minimum requirements of API 5CT Grade J55 (min. yield strength of 55 ksi, and a min. tensile strength of 75 ksi).

Helix: Structural quality steel to conform per latest CSA Standard W40.21, ASTM A36.

Welding performed by shop qualified to CSA Standard W47.1.

All welding conforms to latest CSA Standard W59.

Galvanizing: Hot Dipped as per latest CSA Standard G164-M and ASTM A153, on request.

Only new material is used in the construction of piers.



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DWG TITLE		Lead Section $2\frac{7}{8}$ " Dia. (0.217") w.t. 3 foot shaft w/ single Helix 8"		
DWG NO.	A3B	DRAWN BY	GJC	REV 1
SCALE	NTS	SIZE	$8\frac{1}{2}$ " X 11"	SHEET 1/1
		DATE	Mar. 20, 2007	